

Form 19740

(541)

Printed in U. S. A.

HISTORICAL COPY

DO NOT REMOVE

LIST OF PARTS



FOR FAMILY SHOPS

MACHINES

Nos. 127-12 and 127-14

*** A TRADE MARK OF

THE SINGER MANUFACTURING COMPANY

INDEX

| | Page |
|--|------|
| Accessories..... | 13 |
| Attachment Set..... | 13 |
| Bias Gauge..... | 13 |
| Bobbin Winder (Automatic)..... | 13 |
| Braider..... | 14 |
| Corder Bow..... | 14 |
| Feed Cover Plate..... | 15 |
| Feller (Foot)..... | 15 |
| Finger Guard..... | 15 |
| Hemmers (Foot)..... | 15 |
| Machine No. 127-12..... | 7 |
| Machine No. 127-14..... | 11 |
| Needle Threader (Universal)..... | 16 |
| Numerical List of Parts..... | 21 |
| Presser Feet..... | 16 |
| Presser Foot with Graduated Adjustable Guides..... | 16 |
| Quilter..... | 17 |
| Ruffler Shirring Plate..... | 17 |
| Special Attachments..... | 19 |
| Under Braider..... | 18 |

INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the part NUMBER in the FIRST column.

The number stamped on a Sewing Machine Part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A-Hardened, Polished, Nickel Plated and Buffed
- A.A-Buffed and Chromium Plated
- A.B-Hardened, Polished, Buffed and Chromium Plated
- A.C-Brown Baking Enamel Finish
- A.D-Gray Baking Enamel Finish
- A.E-Hardened, Bright Rumbled and Nickel Plated
- A.F-Hardened, Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated
- A.G-Alumilite, Plain
- A.H-Alumilite, Dyed
- A.J-Polished, Nickel Plated and Chromium Plated
- A.K-Hardened, Polished, Nickel Plated and Chromium Plated
- A.L-Heat Treated for Toughness
 - B-Polished, Nickel Plated and Buffed
 - C-Hardened Only
- C.R-Hardened and Merlized
 - D-Polished Only
 - E-Soft, Not Polished
 - F-Hardened and Polished
- F.J-Hardened, Polished and Nickel Plated
 - G-Bright Rumbled and Nickel Plated
 - H-Blued
 - J-Nickel Plated Only
 - K-Hardened and Nickel Plated
 - L-Brass Plated
 - M-Oxidized
 - N-Japanned, Dull
 - P-Japanned, Bright
- P.P-Wrinkle Finish
 - R-Merlized
 - S-Cadmium Plated
 - T-Copper Plated
- T.A-Hardened, Polished, Copper and Nickel Plated and Buffed
- T.B-Copper and Nickel Plated and Polished
- T.J-Copper and Nickel Plated Only
- T.K-Hardened, Copper and Nickel Plated
- T.L-Copper and Brass Plated
- T.M-Copper Plated and Oxidized

INSTRUCTIONS FOR ORDERING - Continued

- U-Zinc Plated
 - V-Silver Plated
 - W-Polished and Nickel Plated
 - X-Black Oxide, for Iron and Steel
 - X.C-Hardened and Black Oxide, for Iron or Steel
 - Y-Black Nickel Plated Only
 - Z-Chromium Plated
 - Z.A-Hardened, Polished, Nickel Plated, Buffed and Chromium Plated
 - Z.B-Polished, Nickel Plated, Buffed and Chromium Plated
 - Z.C-Hardened and Chromium Plated
 - Z.D-Polished and Chromium Plated
 - Z.G-Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated
 - Z.J-Nickel and Chromium Plated
 - Z.T-Copper and Chromium Plated
- These letters MUST BE USED when they appear in the list; and AFTER the number as in the list.

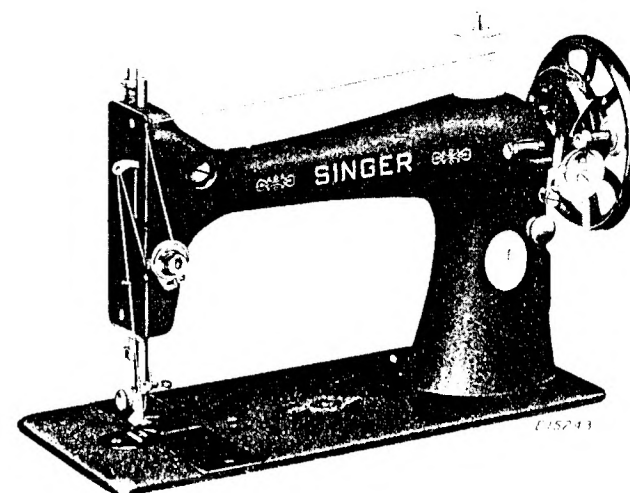
In this series:

- 1 to 1500, 50001 to 51500 and 140001 to 142000 are Screw Numbers
- 1501 to 1800 and 51501 to 51800 are Nut Numbers
- 1801 to 2000 and 51801 to 52000 are Roller Numbers
- 2001 to 50000 and 52001 to 140000 and 142001 to 190000 are Sewing Machine Parts, 190001 and upward are numbers of Electrical Parts.

The figures in the second column refer only to the plates, illustrating the parts, and are NOT TO BE USED in ordering.

Parts marked with an asterisk (*) are furnished only when repairs are made at factory.

LIST OF PARTS COMPLETE
FOR



MACHINE No. 127-12

FOR FAMILY USE. VIBRATING SHUTTLE,
WITH SHUTTLE EJECTOR.

| No. | Plate | Name |
|----------|-------|--|
| *55530PP | ----- | Arm with 443A, 8206, 15404 and two 15405. |
| 2002 | 23453 | " Dowel Pin (2)..... |
| 8203E | 23453 | " Rock Shaft with 122E..... |
| 55518 | ----- | " " " 8203E with 520C and 1520E. |
| 122E | 23453 | " " " Adjusting Screw..... |
| 8204 | 23453 | " " " Center (upper)..... |
| 301C | 23453 | " " " Screw Center..... |
| 55516 | ----- | " " " " " 301C with 1508E |
| 1508E | 23453 | " " " " " Nut..... |
| 649E | 23453 | " Screw (3)..... |
| 8341 | 23453 | " Shaft..... |
| 55524 | ----- | " " 8341 with 2117, 8206 and 55523. |
| 8206 | 23453 | " " Bushing..... |
| 443A | 23453 | " " " Set Screw..... |
| 125425X | 23453 | " Side Cover (embossed)..... |
| 51224B | 23453 | " " " Thumb Screw..... |
| 2007 | 23453 | " Spool Pin..... |
| 8879 | 23453 | " " " Washer (cloth)..... |
| 15282 | 23453 | Balance Wheel, 2 1/4 in. pulley..... |
| *8328PP | ----- | Bed..... |
| 55515 | 23454 | " Oil Hole (shuttle) Packing (braided cotton)..... |
| 256W | 23453 | Clamp Stop Motion Clamp Screw..... |

| No. | Plate | Name |
|---------|-------|---|
| 248K | 23453 | Clamp Stop Motion Clamp Stop Screw..... |
| 2020 | 23453 | " " " " Washer..... |
| 15313 | 23453 | " " " Flanged Bushing with two 462AL..... |
| 462AL | 23453 | Clamp Stop Motion Flanged Bushing Set Screw (2)..... |
| 15314 | 23453 | Clamp Stop Motion complete, Nos. 248K, 256W, 2020 and 15313..... |
| 8210X | 23454 | Face Plate with 125423..... |
| 219A | 23454 | " " Screw (2)..... |
| 125422 | 23454 | " " Thread Guard..... |
| 125423 | ----- | " " " " 125422 with 125424..... |
| 125424 | 23454 | Face Plate Thread Guard Rivet..... |
| 32562 | 23453 | Feed Cam with 1285C..... |
| 1285C | 23453 | " " Set Screw..... |
| 8321 | 23454 | " Dog, 12 teeth (16 teeth to the inch) 4 teeth right of needle (square corners) for 8323XC..... |
| 8437E | 23453 | Feed Dog Carrier..... |
| 1833 | 23453 | " " " Roller and Screw Stud.. |
| 315C | 23453 | " " " Screw Center (2)..... |
| 15445 | ----- | " " " " 315C with 1519E (2)..... |
| 1519E | 23453 | Feed Dog Carrier Screw Center Nut (2).. |
| 191C | 23454 | " " Screw..... |
| 8348E | 23453 | " Forked Connection..... |
| 8349 | ----- | " " " 8348E with 1832.. |
| 1381C | 23453 | " " " Hinge Screw (ec- centric)..... |
| 1520E | 23453 | Feed Forked Connection Hinge Screw Nut.. |
| 1832 | 23453 | " " " Roller with 1085E |
| 1085E | 23453 | " " " Screw Stud |
| 253W | 23453 | " Regulating Thumb Screw..... |
| 8216 | 23453 | " Regulator..... |
| 8217 | 23453 | " " Friction Washer..... |
| 42E | 23453 | " " Hinge Screw..... |
| 8334E | 23453 | " Rock Shaft..... |
| 307C | 23453 | " " " Screw Center (2)..... |
| 56814 | ----- | " " " " 307C with 1513E (2)..... |
| 1513E | 23453 | Feed Rock Shaft Screw Center Nut (2)... |
| 51045AL | 23453 | Machine Hinge Set Screw (2)..... |
| 8221D | 23455 | Needle Bar..... |
| 8222 | 23455 | " " Cam with 175E..... |
| 55527 | ----- | " " " 8222 with 1836..... |
| 175E | 23455 | " " " Clamping Screw..... |
| 233E | 23455 | " " " Position Screw..... |
| 1836 | 23455 | " " " Roller and Screw Stud.... |
| 8338 | 23455 | " " Thread Guard..... |

| No. | Plate | Name |
|---------|-------|---|
| 249A | 23455 | Needle Bar Thread Guard and Needle Stop Screw..... |
| 2054 | 23455 | Needle Clamp with 552C..... |
| 552C | 23455 | " " Thumb Screw..... |
| 8224D | 23455 | Presser Bar..... |
| 55507 | 23455 | " " Guide Bracket with 453AL.... |
| 453AL | 23455 | " " " Set Screw..... |
| 54503AE | 23455 | " " Lifter..... |
| 97E | 23455 | " " " Screw..... |
| 8225 | 23455 | " " Spring..... |
| 2070 | 23455 | " " " Washer..... |
| 8337 | 23455 | " Foot..... |
| 51224B | 23455 | " " Thumb Screw..... |
| 263J | 23455 | Pressure Regulating Thumb Screw..... |
| 8444E | 23453 | Shuttle Bell Crank..... |
| 54523 | 23453 | " " " 8444E with 50036E.... |
| 50036E | 23453 | " " " Hinge Screw..... |
| 8228 | 23454 | " Bobbin..... |
| 215H | 23454 | " Tension Regulating Screw..... |
| 8326 | 23454 | " " Spring..... |
| 54505 | 23454 | Shuttle complete, Nos. 215H, 8228 and 8326 |
| 54527 | 23454 | " Carrier with Cushion Spring..... |
| 54507 | 23454 | Shuttle Carrier complete, Nos. 50126E, 54510, 54511 and 54527..... |
| 231K | 23454 | Shuttle Carrier Screw..... |
| 54510 | 23454 | " Ejector..... |
| 50126E | 23454 | " " Hinge Screw..... |
| 54511 | 23454 | " " Spring..... |
| 8232R | 23453 | " Pitman..... |
| 44C | 23453 | " " Screw Stud..... |
| 520C | 23453 | " " " " (eccentric)... |
| 1520E | 23453 | " " " " " Nut |
| 216C | 23453 | " " " " " Screw |
| 55503X | 23454 | " Slide (back)..... |
| 55504X | 23454 | " " (front)..... |
| 2102 | 23454 | Tension Disc (2)..... |
| 1560G | 23454 | " Regulating Thumb Nut..... |
| 32572 | 23454 | " Releasing Disc..... |
| 55505 | 23455 | " " Lever..... |
| 55506 | 23455 | " " " Hinge Pin..... |
| 12329 | 23455 | " " " Spring..... |
| 54515 | 23454 | " " Pin..... |
| 1274J | 23454 | " Screw Stud..... |
| 8238 | 23454 | " Spring..... |
| 55520 | ----- | Tension complete, Nos. 1274J, 1560G, 8238, 8244, 32572, 54515 and two 2102.... |
| 26075 | 23455 | Thread Cutter and Holder..... |
| *55523 | ----- | " Take-up Cam..... |
| 55521 | 23453 | " " " 55523 with two 448AL (for Agents only)..... |

| No. | Plate | Name |
|--------|-------|--|
| 2117 | ----- | Thread Take-up Cam Pin..... |
| 448AL | 23453 | " " " Set Screw (2)..... |
| 55526 | 23455 | " " " Lever with 1822 and 50527C..... |
| 50527C | 23455 | Thread Take-up Lever Hinge Screw..... |
| 1822 | 23455 | " " " Roller and Stud.... |
| 8244 | 23454 | " " " Spring..... |
| 54530 | 23454 | " " " Regulator Plate... |
| 233R | 23454 | " " " " " Ad- justing Screw..... |
| 8323XC | 23454 | Throat Plate for 8321..... |
| 219XC | 23454 | " " " Screw..... |
| *15404 | ----- | Trade Mark..... |
| 15405 | ----- | " " " Rivet (2)..... |

MACHINE No. 127-14

FOR FAMILY USE. VIBRATING SHUTTLE,
WITH SHUTTLE EJECTOR.

THIS MACHINE IS THE SAME AS NO. 127-12 MACHINE WITH
THE ADDITION OF THE FOLLOWING:

HAND ATTACHMENT PARTS

| No. | Plate | Name |
|--------|-------|---|
| 94060 | 23456 | Hand Attachment Body..... |
| 94027 | 23456 | " " " Bracket..... |
| 183E | 23456 | " " " " " Screw (2) |
| 94028 | 23456 | " " " Crank Handle (wood).... |
| 94029 | 23456 | " " " " " Spindle.... |
| 94030 | 23456 | " " " " " " Flange (loose)..... |
| 94069 | 23456 | Hand Attachment Crank Hinge Pin..... |
| 94031 | 23456 | " " " " " Lever..... |
| 94032 | 23456 | " " " " " Lock Pin.... |
| 94033 | 23456 | " " " " " " " Head |
| 8282 | 23456 | " " " " " " " Spring..... |
| 94034 | ----- | Hand Attachment Crank complete, Nos. 94028 to 94031..... |
| 94046 | 23456 | Hand Attachment Driver..... |
| 94036 | 23456 | " " " " " Finger..... |
| 94041 | ----- | " " " " " " 94036 with SS567E, 94039 and 94040..... |
| 94039 | 23456 | Hand Attachment Driver Finger Driving Pad (rawhide)..... |
| 94040 | 23456 | Hand Attachment Driver Finger Driving Pad Plate..... |
| SS567E | 23456 | Hand Attachment Driver Finger Driving Pad and Plate Binding Screw..... |
| 94044 | 23456 | Hand Attachment Driver Finger Hinge Pin. |
| 94037 | 23456 | " " " " " " Latch..... |
| SS565E | 23456 | " " " " " " " Screw Stud..... |
| 94038 | 23456 | Hand Attachment Driver Finger Latch Spring..... |
| 94051 | 23456 | Hand Attachment Gear with 8282, 94032 and 94033..... |
| 94016 | 23456 | Hand Attachment Gear Cover..... |
| 399A | 23456 | " " " " " " Screw (2)... |
| SS599F | 23456 | " " " " " " Screw Stud..... |

| No. | Plate | Name |
|--------|-------|--|
| 94048 | 23456 | Hand Attachment Pinion..... |
| 80028 | 23456 | " " " Dowel Pin..... |
| SS600F | 23456 | " " " Screw Stud..... |
| 94052 | 23456 | Hand Attachment complete, Nos. SS565E, SS566C, SS599F, SS600F, 80028, 94016, 94027, 94034, 94037, 94038, 94041, 94044, 94046, 94048, 94050, 94051, 94069 and two each 183E and 399A..... |
| SS566C | 23456 | Hand Attachment Screw..... |

ACCESSORIES

| No. | Plate | Name |
|--------|-------|---|
| 120329 | ----- | Machine Cover..... |
| 120862 | 23458 | Oil Can, contents 1 1/3 fl. oz. (filled with household oil)..... |

ATTACHMENT SET

| No. | Plate | Name |
|--------|-------|---|
| 121461 | 23457 | Binder Folder..... |
| 121463 | 23457 | " Foot..... |
| 51104B | 23457 | " Screw..... |
| 120565 | 23457 | " " Washer..... |
| 121464 | 23457 | Binder complete, Nos. 51104B, 120565, 121461 and 121463..... |
| 8228 | 23457 | Bobbin (four)..... |
| 36865 | 23457 | Edge Stitcher..... |
| 35931 | 23457 | Hemmer (adjustable)..... |
| 120842 | 23457 | " (foot) flat bottom, for 5/64 in. hem..... |
| ----- | ----- | Needles (six)..... |
| 121441 | 23457 | Presser Foot (double toe) for gathering. |
| 25537 | 23457 | Screw Driver (machine)..... |
| 120378 | 23457 | " " (shuttle tension)..... |
| 8879 | 23457 | Spool Pin Washer (cloth)..... |
| 121900 | ----- | Attachment Set Nos. 8879, 25537, 35931, 36865, 120378, 120842, 121441, 121464, four 8228 and six needles..... |
| 120598 | 23457 | Ruffler for one, six and twelve stitch ruffling..... |
| 121901 | 23457 | Attachment Set complete, Nos. 120598 and 121900..... |

BIAS GAUGE

| No. | Plate | Name |
|-------|-------|-----------------|
| 25525 | 23458 | Bias Gauge..... |

BOBBIN WINDER (Automatic)

| No. | Plate | Name |
|------|-------|------------------|
| 8342 | 6806 | Back Center..... |
| 8256 | 6806 | " " Head..... |

BOBBIN WINDER (Automatic)

| No. | Plate | Name |
|--------|-------|---|
| 8343 | 6806 | Back Center Spring..... |
| 55509 | 6806 | Bracket (belt cover)..... |
| 158R | 6806 | " Screw..... |
| *8257 | 6806 | Cam..... |
| 50231A | 6806 | " Screw..... |
| 55510 | 6806 | Frame..... |
| 55512 | 6806 | " Friction Washer..... |
| 50101B | 6806 | " Hinge Screw..... |
| 1718J | 6806 | " " " Nut..... |
| 15287 | 6806 | Friction Ring (rubber)..... |
| 15288 | 6806 | Pulley..... |
| 50102A | 6806 | Spindle..... |
| 8346 | 6806 | Thread Guide..... |
| 92B | 6806 | " " Hinge Screw..... |
| 8260 | 6806 | " " Spring..... |
| 8261 | 6806 | Worm Wheel..... |
| 55514 | 6806 | " " 8261 with 8257 and 50231A.... |
| 2749 | 6806 | " " Friction Washer..... |
| 50104B | 6806 | " " Screw Stud (eccentric)..... |
| 1718J | 6806 | " " " Nut..... |
| 55511 | 6806 | Bobbin Winder (automatic) complete, Nos. 92B, 2749, 8256, 8260, 8342, 8343, 8346, 15287, 15288, 50101B, 50102A, 50104B, 55509, 55510, 55512, 55514 and two 1718J..... |

BRAIDER

| No. | Plate | Name |
|-------|-------|--------------------|
| 25510 | 23459 | Braider..... |
| 289B | 23459 | " Thumb Screw..... |

CORDER BOW

FOR TOP CORDING

| No. | Plate | Name |
|-------|-------|----------------------------|
| 26399 | 23459 | Corder (bow) complete..... |
| 190J | 23459 | " Screw..... |

FEED COVER PLATE

| No. | Plate | Name |
|-------|-------|--|
| 8335 | 23458 | Feed Cover Plate with 1423B and 8336, for art work..... |
| 8336 | 23458 | Feed Cover Plate Position Stud..... |
| 1423B | 23458 | " " " Screw..... |

FELLER (Foot)

| No. | Plate | Name |
|-------|-------|--------------------|
| 36835 | 23459 | Feller (foot)..... |

FINGER GUARD

| No. | Plate | Name |
|--------|-------|-------------------|
| 121725 | 23459 | Finger Guard..... |

HEMMERS (Foot)

| No. | Plate | Name |
|--------|-------|---|
| 36333 | 23458 | Hemmer (foot) 1/16 in. hem for chiffon and silk..... |
| 36469 | 23458 | Hemmer (foot) 1/32 in. hem for chiffon and silk, slotted for lace..... |
| 25904 | 23458 | Hemmer (foot) 1/16 in. hem for silk ties |
| 25911 | 23458 | " " 3/32 in. hem..... |
| 120842 | 23457 | " " flat bottom, 5/64 in. hem. |
| 35884 | 23459 | " " 3/16 in. hem..... |
| 6267 | ----- | " Folder..... |
| 25888 | ----- | " Tongue..... |

Note: When ordering Nos. 6267 or 25888, give width
of hem and No. of Hemmer for which it is re-
quired.

NEEDLE THREADER (Universal)

| No. | Plate | Name |
|---------|-------|----------------------------------|
| 121632 | 23458 | Needle Threader (universal)..... |
| 121631 | 23458 | " " Hook..... |
| 140157J | 23458 | " " " Screw..... |

PRESSER FOOT WITH GRADUATED ADJUSTABLE GUIDES

| No. | Plate | Name |
|--------|-------|--|
| 121717 | 23458 | Presser Foot with 36696..... |
| 35002 | 23458 | " " Extension..... |
| 35003 | 23458 | " " Graduated Adjustable Guide (long, left)..... |
| 35004 | 23458 | Presser Foot Graduated Adjustable Guide (long, right)..... |
| 35005 | 23458 | Presser Foot Graduated Adjustable Guide (short, right)..... |
| 35006 | 23458 | Presser Foot Graduated Adjustable Guide (short, right) flush..... |
| 35135 | 23458 | Presser Foot Graduated Adjustable Guide Clamp..... |
| 35206 | 23458 | Presser Foot Graduated Adjustable Guide Clamp Lever..... |
| 337J | 23458 | Presser Foot Graduated Adjustable Guide Clamp Screw..... |
| 36696 | 23458 | Presser Foot Graduated Adjustable Guide Clamp Steady Pin..... |
| 121718 | 23458 | Presser Foot with Extension and Gradu- ated Adjustable Guides complete, Nos. 337J, 35002 to 35006, 35135, 35206 and 121717..... |

PRESSER FEET

| No. | Plate | Name |
|--------|-------|---|
| 15429 | 23459 | Presser Foot (left toe) for stitching on edge and inserting cord..... |
| 125035 | 23459 | Presser Foot (right toe) for stitching on edge and inserting cord..... |

PRESSER FEET

| No. | Plate | Name |
|---|-------|--|
| 121875 | 23459 | Presser Foot for 121877..... |
| 140347W | 23459 | " " Adjusting Thumb Screw for 121877..... |
| 121876 | 23459 | Presser Foot Body for 121877..... |
| 121877 | 23459 | Presser Foot (adjustable, for sewing either on the right or left side of the needle) complete, for cording and zipper work, Nos. 121875, 121876 and 140347W..... |
| 28831 | 23458 | Presser Foot for darning..... |
| 121441 | 23457 | " " (double toe) for gathering. |
| 121614 | 23459 | " " with 51282J and 121615, for blind stitch braiding, for soutache braid..... |
| 121615 | 23459 | Presser Foot Braid Guide..... |
| Note: When ordering Nos. 121614 or 121615, send sample of braid for which it is to be used. | | |
| 51282J | 23459 | Presser Foot Braid Guide Screw..... |
| 36058 | 23459 | " " with 665B and 36059, for blind stitch cording, to turn small curves..... |
| 36059 | 23459 | Presser Foot Cord Guide..... |
| Note: When ordering Nos. 36058 or 36059, send sample of cord for which it is to be used. | | |
| 665B | 23459 | Presser Foot Cord Guide Screw..... |
| 8321 | 23459 | Feed Dog, 12 teeth (16 teeth to the inch) 4 teeth right of needle (square corners) for 36060XC..... |
| 36060XC | 23459 | Throat Plate for 8321, for 36058..... |
| 36067 | 23459 | Presser Foot, for braiding, for art work, for braid 1/16 in. to 3/16 in. wide..... |
| Note: When ordering No. 36067, state the size or send sample of the braid for which it is to be used. | | |

QUILTER

| No. | Plate | Name |
|-------|-------|--------------|
| 35932 | 23459 | Quilter..... |

RUFFLER SHIRRING PLATE

| No. | Plate | Name |
|-------|-------|-----------------------------|
| 35934 | 23459 | Ruffler Shirring Plate..... |

UNDER BRAIDER

| No. | Plate | Name |
|--------|-------|----------------------|
| 121547 | 23458 | Under Braider..... |
| 25637 | 23458 | " " Foot..... |
| 51395W | ----- | " " Thumb Screw..... |

SINGER Needles should be used
in SINGER Machines.
These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO.***" 1

Needles in Containers marked
"FOR SINGER MACHINES"
are NOT **SINGER** made needles. 2

SPECIAL ATTACHMENTS

FOR COMPONENT PARTS OF THESE ATTACHMENTS,
REFER TO FORM 19385, LIST OF PARTS FOR SINGER
FASHION AIDS.

| No. | Plate | Name |
|--------|-------|--|
| 121795 | ----- | Buttonhole Attachment complete..... |
| 121094 | ----- | Darning Foot (spring) complete..... |
| 26538 | ----- | Embroidery Attachment complete for one thread..... |
| 35505 | ----- | Embroidery Attachment complete for two threads..... |
| 121387 | ----- | Hemstitching and Picoting Attachment complete..... |
| 121634 | ----- | Needle Threader and Seam Ripper complete |
| 121255 | ----- | Singercraft Fagoter complete..... |
| 121079 | ----- | Singercraft Guide complete..... |
| 35985 | ----- | Tubular Trimming Attachment complete.... |
| 121706 | ----- | Zigzag Attachment (adjustable) complete. |

SINGER Needles should be used
in SINGER Machines.
These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO.***" 1

Needles in Containers marked
"FOR SINGER MACHINES"
are NOT **SINGER** made needles. 2

**NUMERICAL
LIST
OF PARTS**

NUMERICAL LIST OF PARTS

| No. | Plate | Name |
|-------|-------|--|
| 42E | 23453 | Feed Regulator Hinge Screw..... |
| 44C | 23453 | Shuttle Pitman Screw Stud..... |
| 92B | 6806 | Bobbin Winder Thread Guide Hinge Screw for 55511..... |
| 97E | 23455 | Presser Bar Lifter Screw..... |
| 122E | 23453 | Arm Rock Shaft Adjusting Screw for 8203E |
| 158R | 6806 | Bobbin Winder Bracket Screw..... |
| 175E | 23455 | Needle Bar Cam Clamping Screw for 8222.. |
| 183E | 23456 | Hand Attachment Body Bracket Screw for 94052 (2)..... |
| 190J | 23450 | Corder Screw..... |
| 191C | 23454 | Feed Dog Screw..... |
| 215H | 23454 | Shuttle Tension Regulating Screw for 54505..... |
| 216C | 23453 | Shuttle Pitman Screw Stud (eccentric) Screw..... |
| 219A | 23454 | Face Plate Screw (2)..... |
| 219XC | 23454 | Throat Plate Screw..... |
| 231K | 23454 | Shuttle Carrier Screw..... |
| 233E | 23455 | Needle Bar Cam Position Screw..... |
| 233R | 23454 | Thread Take-up Spring Regulator Plate Adjusting Screw..... |
| 248K | 23453 | Clamp Stop Motion Clamp Stop Screw for 15314..... |
| 249A | 23455 | Needle Bar Thread Guard and Needle Stop Screw..... |
| 253W | 23453 | Feed Regulating Thumb Screw..... |
| 256W | 23453 | Clamp Stop Motion Clamp Screw for 15314 |
| 263J | 23455 | Pressure Regulating Thumb Screw..... |
| 289B | 23459 | Braider Thumb Screw..... |
| 301C | 23453 | Arm Rock Shaft Screw Center for 55516... |
| 307C | 23453 | Feed Rock Shaft Screw Center for 56814 (2)..... |
| 315C | 23453 | Feed Dog Carrier Screw Center for 15445 (2)..... |
| 337J | 23458 | Presser Foot Graduated Adjustable Guide Clamp Screw for 121718..... |
| 399A | 23456 | Hand Attachment Gear Cover Screw for 94052 (2)..... |
| 443A | 23453 | Arm Shaft Bushing Set Screw for 55530PP. |
| 448AL | 23453 | Thread Take-up Cam Set Screw for 55521 (2)..... |
| 453AL | 23455 | Presser Bar Guide Bracket Set Screw for 55507..... |
| 462AL | 23453 | Clamp Stop Motion Flanged Bushing Set Screw for 15313 (2)..... |

NUMERICAL

LIST

OF PARTS

| No. | Plate | Name |
|--------|-------|---|
| 520C | 23453 | Shuttle Pitman Screw Stud (eccentric) for 55518..... |
| 552C | 23455 | Needle Clamp Thumb Screw for 2054..... |
| 3S565E | 23456 | Hand Attachment Driver Finger Latch Screw Stud for 94052..... |
| 3S566C | 23456 | Hand Attachment Screw for 94052..... |
| 3S567E | 23456 | " " Driver Finger Driving Pad and Plate Binding Screw for 94041... |
| 3S599F | 23456 | Hand Attachment Gear Screw Stud for 94052..... |
| 3S600F | 23456 | Hand Attachment Pinion Screw Stud for 94052..... |
| 649E | 23453 | Arm Screw (3)..... |
| 665B | 23459 | Presser Foot Cord Guide Screw for 36058. |
| 1085E | 23453 | Feed Forked Connection Roller Screw Stud for 1832..... |
| 1274J | 23454 | Tension Screw Stud for 55520..... |
| 1285C | 23453 | Feed Cam Set Screw for 32562..... |
| 1381C | 23453 | Feed Forked Connection Hinge Screw (ec- centric)..... |
| 1423B | 23458 | Feed Cover Plate Screw for 8335..... |
| 1508E | 23453 | Arm Rock Shaft Screw Center Nut for 55516..... |
| 1513E | 23453 | Feed Rock Shaft Screw Center Nut for 56814 (2)..... |
| 1519E | 23453 | Feed Dog Carrier Screw Center Nut for 15445 (2)..... |
| 1520E | 23453 | Feed Forked Connection Hinge Screw Nut.. |
| 1520E | 23453 | Shuttle Pitman Screw Stud (eccentric) Nut for 55518..... |
| 1560G | 23454 | Tension Regulating Thumb Nut for 55520.. |
| 1718J | 6806 | Bobbin Winder Frame Hinge Screw Nut for 55511..... |
| 1718J | 6806 | Bobbin Winder Worm Wheel Screw Stud Nut for 55511..... |
| 1822 | 23455 | Thread Take-up Lever Roller and Stud for 55526..... |
| 1832 | 23453 | Feed Forked Connection Roller with 1085E, for 8349..... |
| 1833 | 23453 | Feed Dog Carrier Roller and Screw Stud.. |
| 1836 | 23455 | Needle Bar Cam Roller and Screw Stud for 55527..... |
| 2002 | 23453 | Arm Dowel Pin (2)..... |
| 2007 | 23453 | " Spool Pin..... |
| 2020 | 23453 | Clamp Stop Motion Clamp Washer for 15314 |
| 2054 | 23455 | Needle Clamp with 552C..... |
| 2070 | 23455 | Presser Bar Spring Washer..... |
| 2102 | 23454 | Tension Disc for 55520 (2)..... |
| 2117 | ----- | Thread Take-up Cam Pin for 55524..... |
| 2749 | 6806 | Bobbin Winder Worm Wheel Friction Washer for 55511..... |

| No. | Plate | Name |
|--|-------|---|
| 6267 | ----- | Hammer Folder..... |
| Note: When ordering No. 6267, give width of hem and No. of Hammer for which it is required. | | |
| 8203E | 23453 | Arm Rock Shaft with 122E, for 55518..... |
| 8204 | 23453 | " " " Center (upper)..... |
| 8206 | 23453 | " Shaft Bushing for 55524 and 55530PP. |
| 8210X | 23454 | Face Plate with 125423..... |
| 8216 | 23453 | Feed Regulator..... |
| 8217 | 23453 | " " Friction Washer..... |
| 8221D | 23455 | Needle Bar..... |
| 8222 | 23455 | " " Cam with 175E, for 55527..... |
| 8224D | 23455 | Presser Bar..... |
| 8225 | 23455 | " " Spring..... |
| 8228 | 23457 | Bobbin for 121900 (four)..... |
| 8223 | 23454 | Shuttle Bobbin for 54505..... |
| 8232R | 23453 | " Pitman..... |
| 8238 | 23454 | Tension Spring for 55520..... |
| 8244 | 23454 | Thread Take-up Spring for 55520..... |
| 8256 | 6806 | Bobbin Winder Back Center Head for 55511 |
| *8257 | 6806 | " " Cam for 55514..... |
| 8260 | 6806 | " " Thread Guide Spring for 55511..... |
| 8261 | 6806 | Bobbin Winder Worm Wheel for 55514..... |
| 8282 | 23456 | Hand Attachment Crank Lever Lock Pin Spring for 94051..... |
| 8321 | 23454 | Feed Dog, 12 teeth (16 teeth to the inch) 4 teeth right of needle (square corners) for 8323XC and 3606XC..... |
| 8323XC | 23454 | Throat Plate for 8321..... |
| 8326 | 23454 | Shuttle Tension Spring for 54505..... |
| *8328PP | ----- | Bed..... |
| 8334E | 23453 | Feed Rock Shaft..... |
| 8335 | 23458 | " Cover Plate with 1423B and 8336, for art work..... |
| 8336 | 23458 | Feed Cover Plate Position Stud for 8335. |
| 8337 | 23455 | Presser Foot..... |
| 8338 | 23455 | Needle Bar Thread Guard..... |
| 8341 | 23453 | Arm Shaft for 55524..... |
| 8342 | 6806 | Bobbin Winder Back Center for 55511..... |
| 8343 | 6806 | " " " Spring for 55511..... |
| 8346 | 6806 | Bobbin Winder Thread Guide for 55511.... |
| 8348E | 23453 | Feed Forked Connection for 8349..... |
| 8349 | ----- | " " " 8348E with 1832.. |
| 8437E | 23453 | " Dog Carrier..... |
| 8444E | 23453 | Shuttle Bell Crank for 54523..... |
| 8879 | 23453 | Arm Spool Pin Washer (cloth)..... |
| 8879 | 23457 | Spool Pin Washer (cloth) for 121900..... |
| 12329 | 23455 | Tension Releasing Lever Spring..... |
| 15282 | 23453 | Balance Wheel, 2 1/4 in. pulley..... |

NUMERICAL LIST OF PARTS

| No. | Plate | Name |
|----------|-------|---|
| 55507 | 23455 | Presser Bar Guide Bracket with 453AL.... |
| 55509 | 6806 | Bobbin Winder Bracket (belt cover) for 55511..... |
| 55510 | 6806 | Bobbin Winder Frame for 55511..... |
| 55511 | 6806 | Bobbin Winder (automatic) complete, Nos. 92B, 2749, 8256, 8260, 8342, 8343, 8346, 15287, 15288, 50101B, 50102A, 50104B, 55509, 55510, 55512, 55514 and two 1718J..... |
| 55512 | 6806 | Bobbin Winder Frame Friction Washer for 55511..... |
| 55514 | 6806 | Bobbin Winder Worm Wheel 8261 with 8257 and 50231A, for 55511..... |
| 55515 | 23454 | Bed Oil Hole (shuttle) Packing (braided cotton)..... |
| 55516 | ----- | Arm Rock Shaft Screw Center 301C with 1508E..... |
| 55518 | ----- | Arm Rock Shaft 8203E with 520C and 1520E |
| 55520 | ----- | Tension complete, Nos. 1274J, 1560G, 8238, 8244, 32572, 54515 and two 2102..... |
| 55521 | 23453 | Thread Take-up Cam 55523 with two 448AL (for Agents only)..... |
| *55523 | ----- | Thread Take-up Cam for 55521 and 55524.. |
| 55524 | ----- | Arm Shaft 8341 with 2117, 8206 and 55523 |
| 55526 | 23455 | Thread Take-up Lever with 1822 and 50527C..... |
| 55527 | ----- | Needle Bar Cam 8222 with 1836..... |
| *55530PP | ----- | Arm with 443A, 8206, 15404 and two 15405 |
| 56814 | ----- | Feed Rock Shaft Screw Center 307C with 1513E (2)..... |
| 80028 | 23456 | Hand Attachment Pinion Dowel Pin for 94052..... |
| 94016 | 23456 | Hand Attachment Gear Cover for 94052.... |
| 94027 | 23456 | " " Body Bracket for 94052.. |
| 94028 | 23456 | " " Crank Handle (wood) for 94034..... |
| 94029 | 23456 | Hand Attachment Crank Handle Spindle for 94034..... |
| 94030 | 23456 | Hand Attachment Crank Handle Spindle Flange (loose) for 94034..... |
| 94031 | 23456 | Hand Attachment Crank Lever for 94034... |
| 94032 | 23456 | " " " " Lock Pin for 94051..... |
| 94033 | 23456 | Hand Attachment Crank Lever Lock Pin Head for 94051..... |
| 94034 | ----- | Hand Attachment Crank complete for 94052, Nos. 94028 to 94031..... |
| 94036 | 23456 | Hand Attachment Driver Finger for 94041. |
| 94037 | 23456 | " " " " Latch for 94052..... |

NUMERICAL LIST OF PARTS

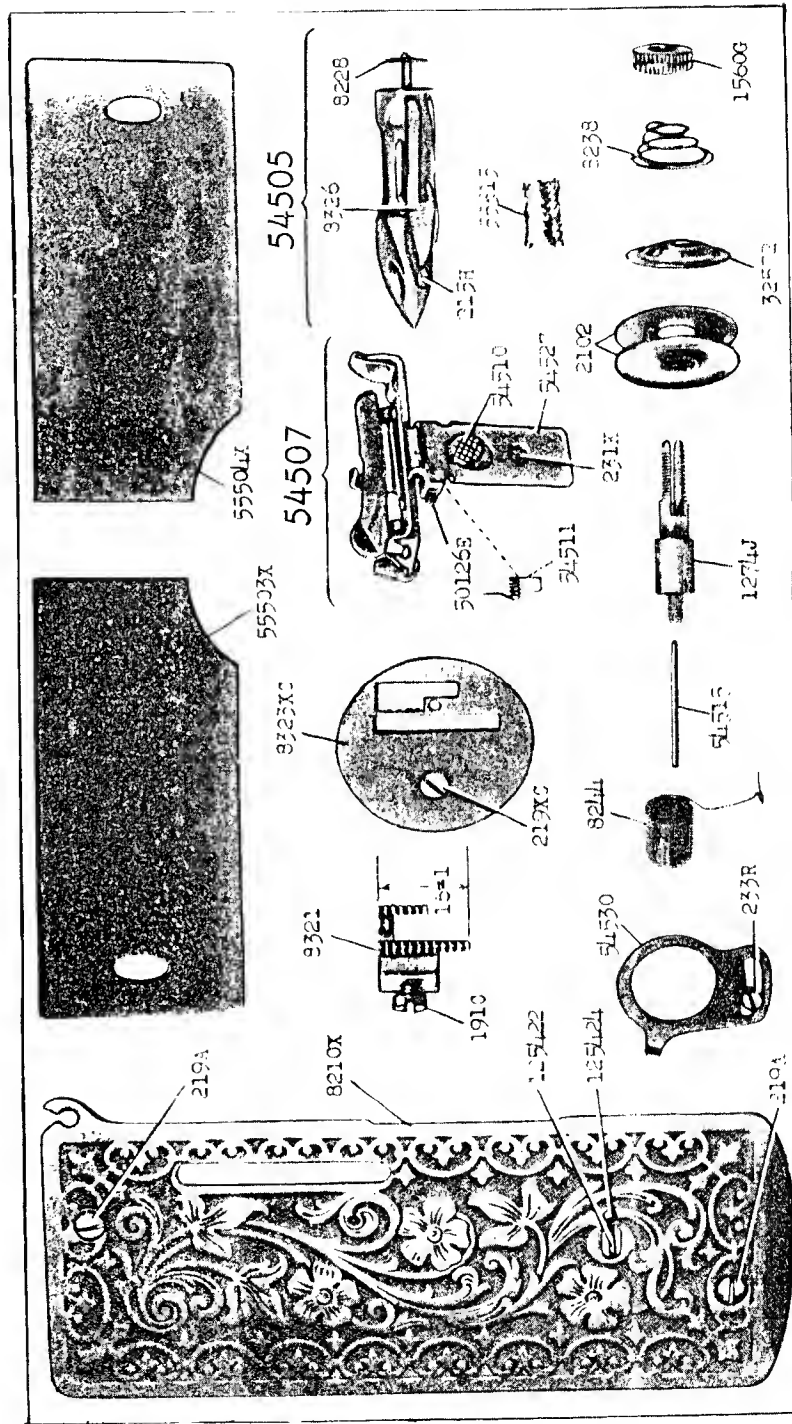
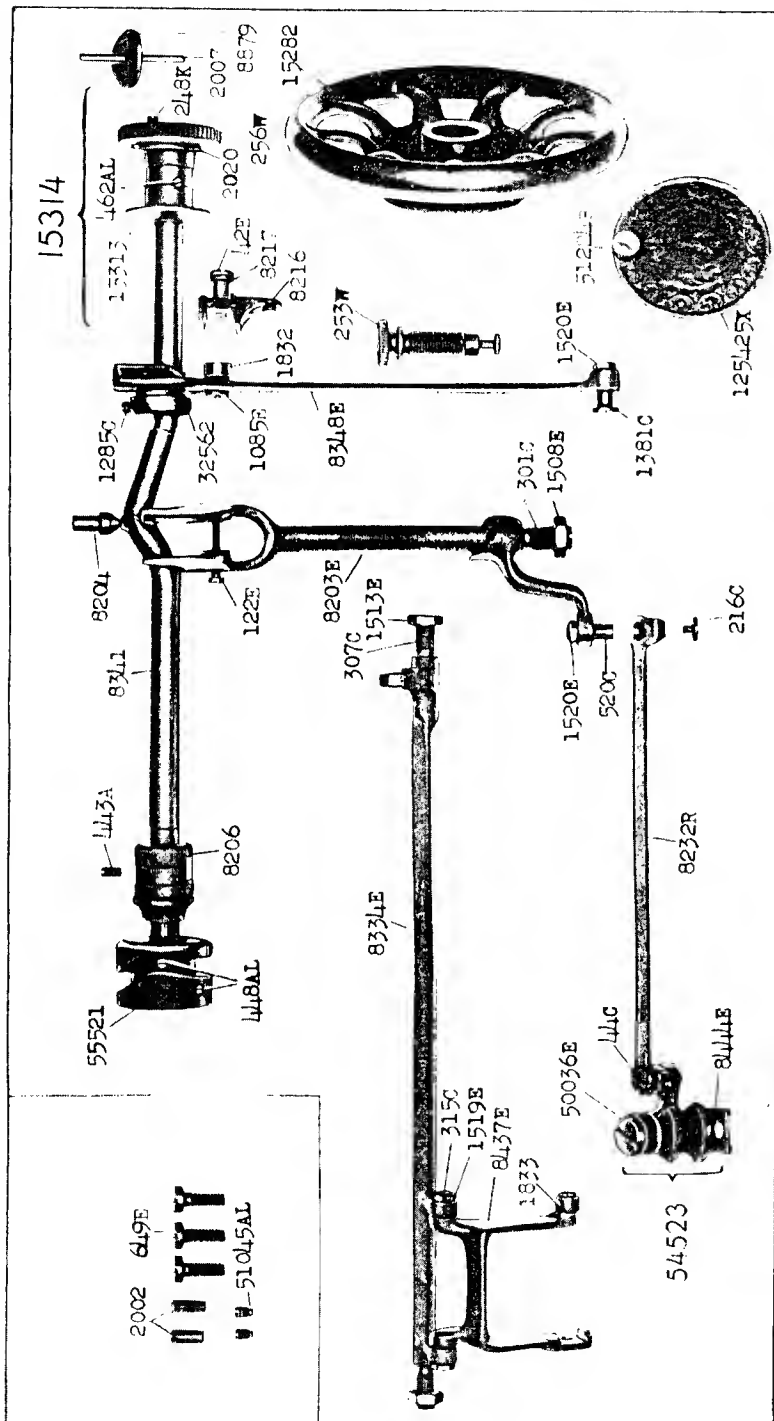
| No. | Plate | Name |
|--------|-------|---|
| 94038 | 23456 | Hand Attachment Driver Finger Latch Spring for 94052..... |
| 94039 | 23456 | Hand Attachment Driver Finger Driving Pad (rawhide) for 94041..... |
| 94040 | 23456 | Hand Attachment Driver Finger Driving Pad Plate for 94041..... |
| 94041 | ----- | Hand Attachment Driver Finger 94036 with SS567E, 94039 and 94040, for 94052.. |
| 94044 | 23456 | Hand Attachment Driver Finger Hinge Pin for 94052..... |
| 94046 | 23456 | Hand Attachment Driver for 94052..... |
| 94048 | 23456 | " " Pinion for 94052..... |
| 94050 | 23456 | " " Body for 94052..... |
| 94051 | 23456 | " " Gear with 8282, 94032 and 94033, for 94052..... |
| 94052 | 23456 | Hand Attachment complete for 127-14 Machine, Nos. SS565E, SS566C, SS599F, SS600F, 80028, 94016, 94027, 94034, 94037, 94038, 94041, 94044, 94046, 94048, 94050, 94051, 94069 and two each 183E and 399A..... |
| 94069 | 23456 | Hand Attachment Crank Hinge Pin for 94052..... |
| 120329 | ----- | Machine Cover (Accessories)..... |
| 120378 | 23457 | Screw Driver (shuttle tension) for 121900..... |
| 120565 | 23457 | Binder Screw Washer for 121464..... |
| 120598 | 23457 | Ruffler for one, six and twelve stitch ruffling, for 121901..... |
| 120842 | 23457 | Hemmer (foot) flat bottom, for 5/64 in. hem for 121900..... |
| 120862 | 23458 | Oil Can, contents 1 1/3 fl. oz. (filled with household oil) Accessories... |
| 121079 | ----- | Singercraft Guide complete..... |
| 121094 | ----- | Darning Foot (spring) complete..... |
| 121255 | ----- | Singercraft Fagoter complete..... |
| 121387 | ----- | Hemstitching and Picoting Attachment complete..... |
| 121441 | 23457 | Presser Foot (double toe) for gathering for 121900..... |
| 121461 | 23457 | Binder Folder for 121464..... |
| 121463 | 23457 | " Foot for 121464..... |
| 121464 | 23457 | Binder complete for 121900, Nos. 51104B, 120565, 121461 and 121463..... |
| 121547 | 23458 | Under Braider..... |
| 121614 | 23459 | Presser Foot with 51282J and 121615, for blind stitch braiding, for soutache braid..... |
| 121615 | 23459 | Presser Foot Braid Guide for 121614 |

Note: When ordering Nos. 121614 or 121615, send sample of braid for which it is to be used.

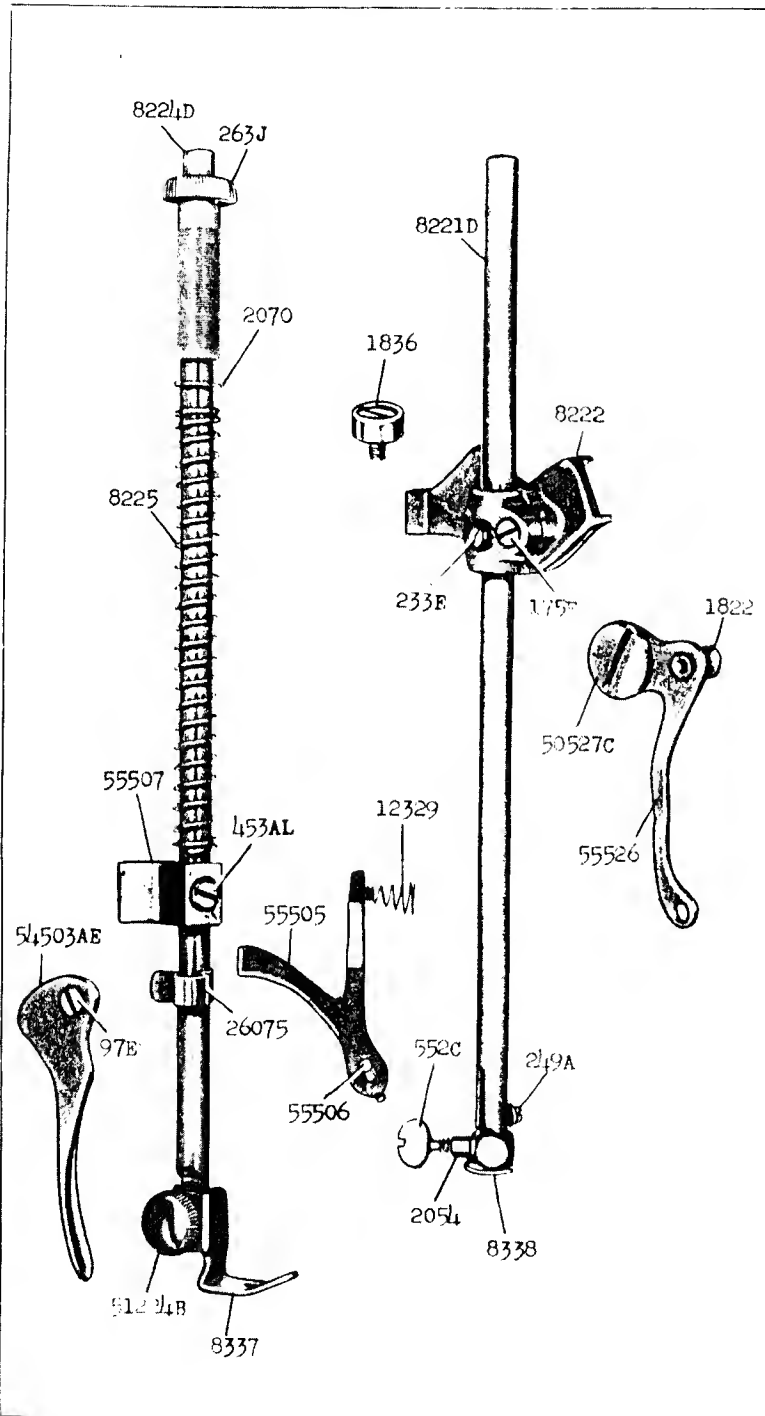
NUMERICAL LIST OF PARTS

| No. | Plate | Name |
|---------|-------|--|
| 121631 | 23458 | Needle Threader Hook for 121632..... |
| 121632 | 23458 | " " (universal)..... |
| 121634 | ----- | " " and Seam Ripper complete |
| 121706 | ----- | Zigzag Attachment (adjustable) complete. |
| 121717 | 23458 | Presser Foot with 36696, for 121718..... |
| 121718 | 23458 | Presser Foot with Extension and Gradu- ated Adjustable Guides complete, Nos. 337J, 35002 to 35006, 35135, 35206 and 121717..... |
| 121725 | 23459 | Finger Guard..... |
| 121795 | ----- | Buttonhole Attachment complete..... |
| 121875 | 23459 | Presser Foot for 121877..... |
| 121876 | 23459 | " " Body for 121877..... |
| 121877 | 23459 | Presser Foot (adjustable, for sewing either on the right or left side of the needle) complete, for cording and zipper work, Nos. 121875, 121876 and 140347W..... |
| 121900 | ----- | Attachment Set for 121901, Nos. 2879, 25537, 35931, 36865, 120378, 120942, 121441, 121464, four 8228 and six needles..... |
| 121901 | 23457 | Attachment Set complete, Nos. 120598 and 121900..... |
| 125035 | 23459 | Presser Foot (right toe) for stitching on edge and inserting cord..... |
| 125422 | 23454 | Face Plate Thread Guard for 125423..... |
| 125423 | ----- | " " " " 125422 with 125424, for 8210X..... |
| 125424 | 23454 | Face Plate Thread Guard Rivet for 125423 |
| 125425X | 23453 | Arm Side Cover (embossed)..... |
| 140157J | 23458 | Needle Threader Hook Screw for 121632... |
| 140347W | 23459 | Presser Foot Adjusting Thumb Screw for 121877..... |

ILLUSTRATIONS OF PARTS

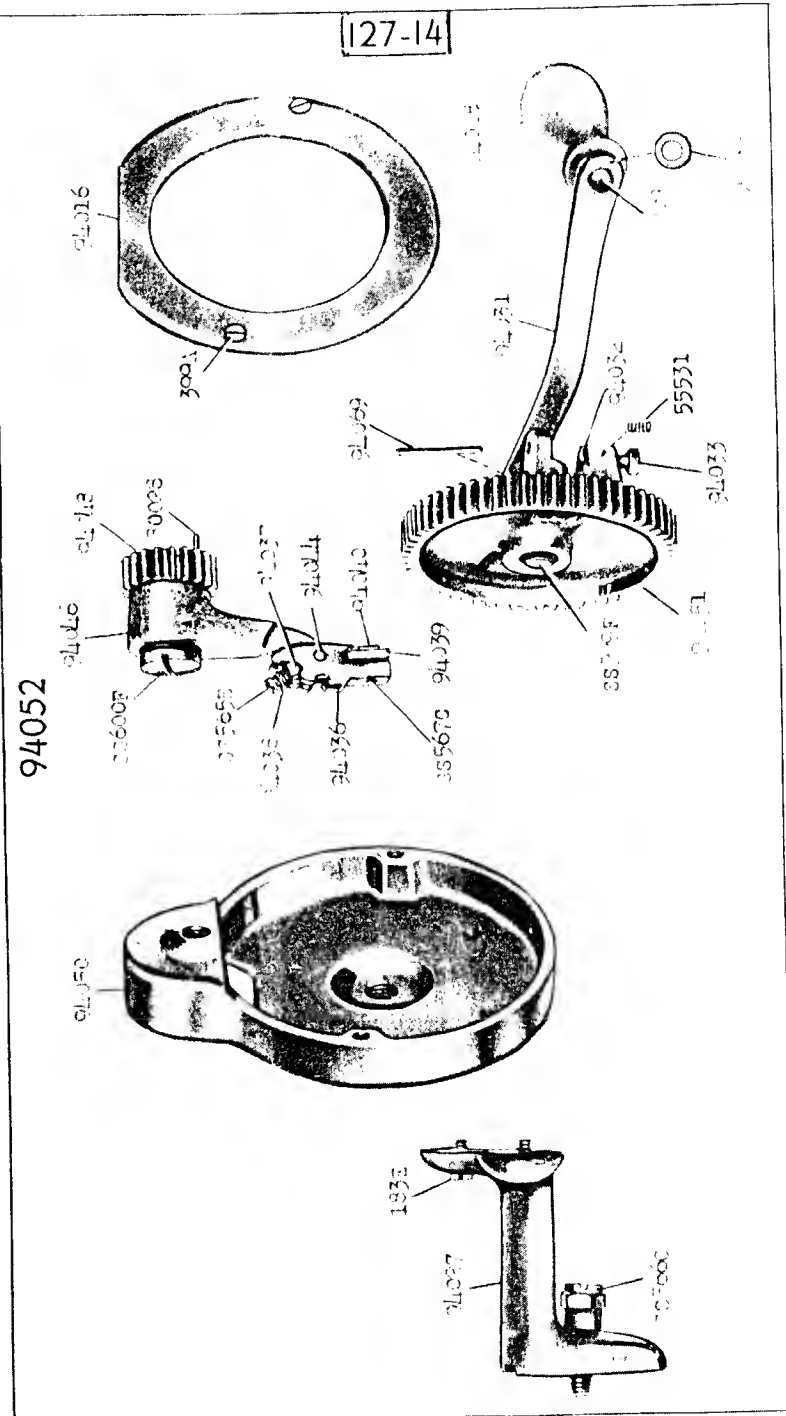


23455 - 2/3



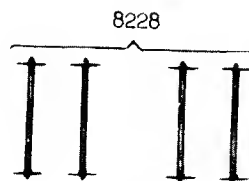
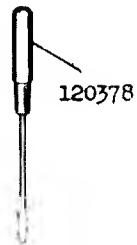
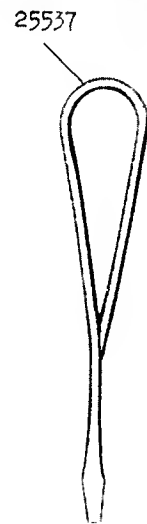
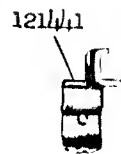
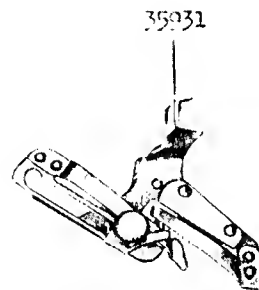
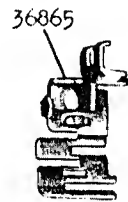
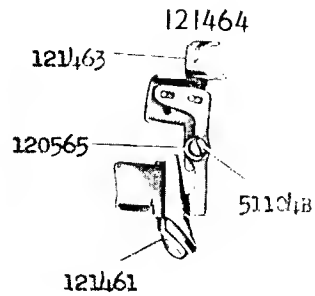
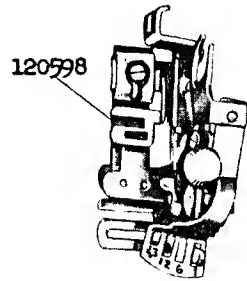
23456 - 1/2

1127-14

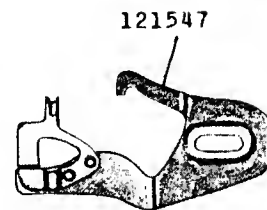
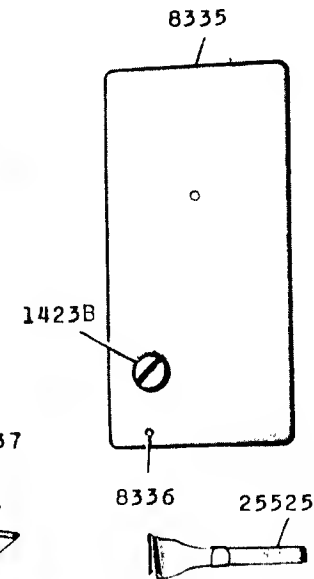


23457 - 1/2

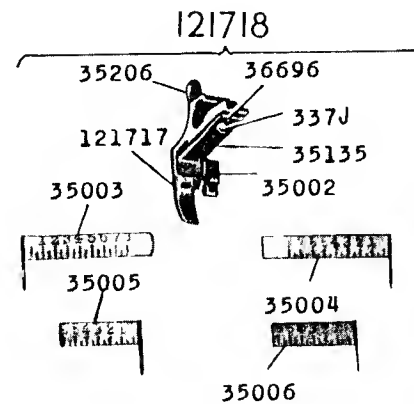
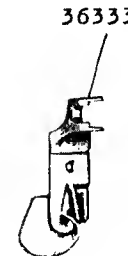
121901

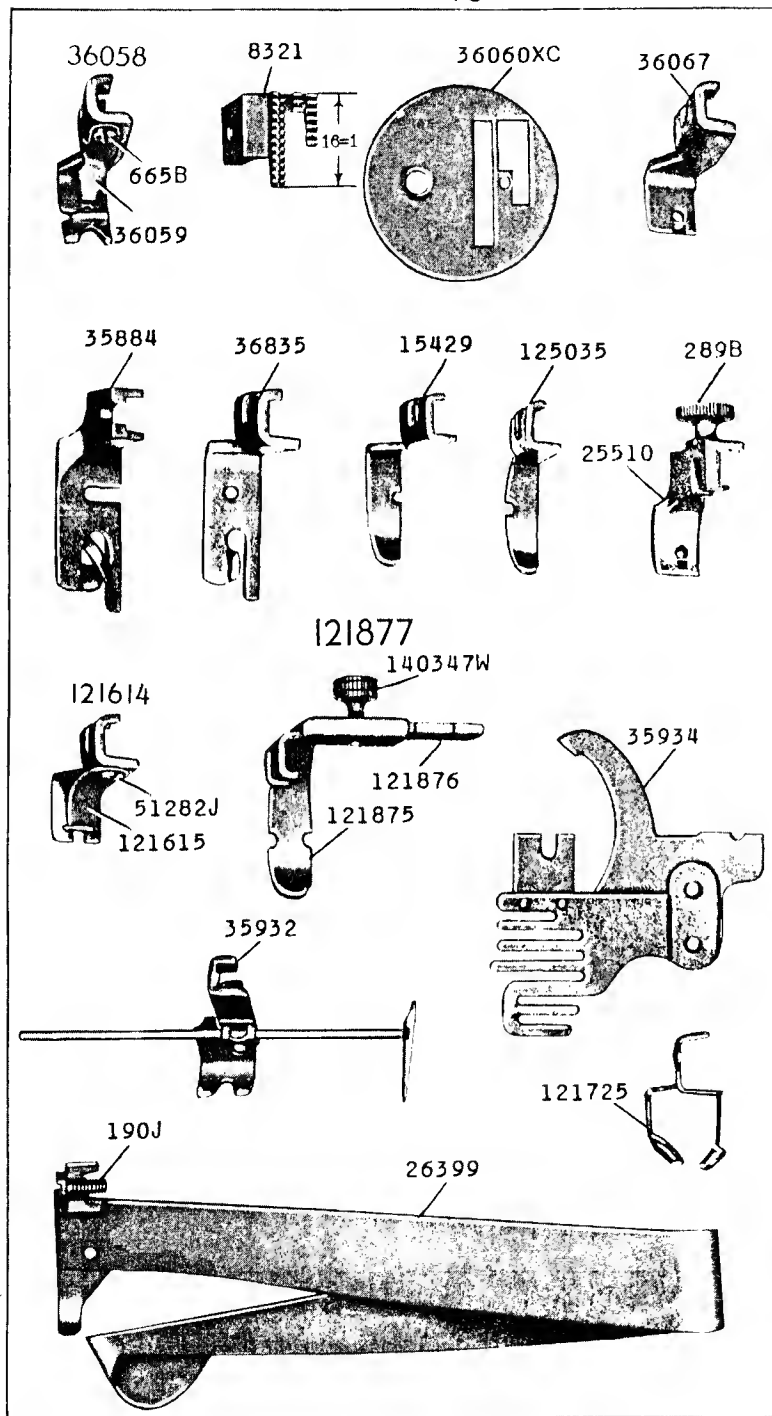


23458 - 1/2



121632





June 7, 1943

Department #54

List of Parts Complete

-252-

Machine No. 116-2

List of Parts Complete
for
Machine No. 116-2

| No. | Name |
|---------|---|
| *125001 | Arm |
| *125002 | " 125001 with 435AL, 448AL, 15404, 15486, 15498 and two 15405 |
| 2002 | Arm Dowel Pin |
| 136 E | " Screw |
| 125003 | " Shaft |
| 125004 | " " 125003 with 15433, 15498 and 125022 |
| 15498 | " " Bushing |
| 435 AL | " " Set Screw |
| 144 D | " " Screw |
| 15196 | " Side Cover |
| 51924 W | " " Thumb Screw |
| 52239 | " Spool Pin and Thread Eyelet |
| 8879 | " " Washer (cloth) |
| 2138 | Balance Wheel (power) light rim, 2 3/4 in. pulley, with two 445AL |
| 448 AL | Balance Wheel Set Screw |
| *63501 | Bed |
| 63502 | Clamp Arm |
| 63503 | " " Bracket |
| 63560 | " " Hinge Block with 735AL |
| 63505 | " " " Pin |
| 735 AL | " " " Set Screw |
| 219 D | " " " Screw |
| 203 J | " " Screw |
| 63561 | " Carrier with 51915 |
| 63507 | " " Cap |
| 219 D | " " Screw |
| 63582 | " " Lever |
| 63537 | " " Connecting Link |

| | |
|---------|---|
| 66 C | Clamp Carrier Lever Connecting Link Hinge Screw |
| 660 D | " " Hinge Screw |
| 63564 | " " Regulator with 1877 |
| 52877 F | " " Hinge Stud |
| 448 AL | " " " Set Screw |
| 63565 | " " Plate |
| 63566 | " " " Indicator |
| 665 D | " " " Screw |
| 1877 | " " Roller and Screw Stud |
| 1236 C | " " Screw Stud |
| 7070 | " " " Sleeve |
| 1658 J | " " " Thumb Nut |
| 51815 | " " Roller and Screw Stud |
| 63567 | " Check |
| 50335 C | " " Hinge Screw |
| 63512 | " Pressure Arm |
| 203 J | " " " Screw |
| 51816 | " " Roller and Stud |
| 63513 | " " " Bracket with 453AL and 51816 |
| 453 AL | " " " Set Screw |
| 63514 | " Spring |
| 2811 | Crank Connecting Rod with two 159E |
| 158 E | " " " Cap Screw |
| 375 C | " " " Hinge Screw |
| 1518 E | " " " Nut |
| 2866 | Face Plate |
| 63515 | Face Plate complete, Nos. 448AL, 460AL, 600C, 1560C, 2103, 2105, 2107, 2111, 2127, 2269, 2366, 2870, 55645 and two each 235D and 2102 |
| 2107 | Face Plate Thread Guard |
| 233 D | " " " Screw |
| 190 D | " " Screw |
| 123032 | Feed Cam |

| | | |
|---------|--|---------------------------|
| 2039 | Feed Connecting Link | |
| 378 C | " | " Hinge Screw |
| 1520 E | " | " " Nut |
| 17042 | " | Eccentric with 448AL |
| 448 AL | " | " Set Screw |
| 63516 | " | Forked Connection |
| 379 C | " | " Hinge Screw |
| 1520 E | " | " " Nut |
| 63517 | " | Regulator |
| 50353 E | " | " Hinge Screw |
| 8217 | " | " " Friction Washer |
| 747 D | " | " Thumb Screw |
| 63518 | " | Rock Shaft |
| 63519 | Feed Rock Shaft complete, Nos. 63518 and 63520 | |
| 63520 | " | " " Crank with 157E |
| 157 E | " | " " Clamping Screw |
| 307 C | " | " Screw Center |
| 1513 J | " | " " Nut |
| 63521 | " | Wheel |
| 63522 | " | " Driving Lever |
| 63523 | " | " " Block |
| 63524 | " | " " Cap |
| 237 D | " | " " Screw |
| 63525 | " | " " Spring |
| 234 D | " | " " Screw |
| 63526 | " | " Link |
| 970 F | " | " " Hinge Screw for 63522 |
| 50356 F | " | " " " 63518 |
| 1521 E | " | " " " Nut for 50356 |
| 50357 C | " | " Hinge Screw |
| 1519 E | " | " " Nut |
| 2718 | " | " " Washer |

| | |
|---------|---|
| 63527 | Feed Wheel Retaining Clutch |
| 63528 | " " " Bracket |
| 180 D | " " " Screw |
| 63529 | " " " Cap |
| 211 D | " " " Screw |
| 63530 | " " " Spring |
| 229 D | " " " Screw |
| 63568 | Guide |
| 1209 C | " Screw |
| 23390 | " Washer |
| 2050 | Needle Bar |
| *15248 | " " Connecting Link with 51002E |
| 51002 E | " " " Adjusting Screw |
| 570 C | " " " Hinge Screw |
| 1520 E | " " " Nut |
| 2052 | " " " Stud with 1550 |
| 155 C | " " " Set Screw |
| 290 E | " " Screw Bushing |
| 15068 | " " Thread Guard |
| 251 F | " " " Screw |
| 15069 | " " Clamp with 246F |
| 246 F | " " Screw |
| *63532 | Oscillating Rock Shaft with 4784 |
| 3042 | " " " Hinge Pin |
| 1513 J | " " " Nut |
| 635 C | " " " Screw Bearing |
| 1513 J | " " " Nut |
| 4784 | " " " Oil Pad (Feils) |
| 63533 | " Shaft |
| 15163 | " " Crank for 15164 |
| 15163 | " " " 15165 |
| *15164 | Oscillating Shaft Crank complete, Nos. 15163, 15165 and 15171 |

| | |
|--------|---|
| 15165 | Oscillating Shaft Crank complete, Nos. 1519E, 15171, 15423 and two 462AL |
| 2049 | Oscillating Shaft Crank Pin |
| 462 AL | " " " Set Screw |
| 15170 | " " " Slide Block |
| 226 J | " " " Cap Screw |
| 12424 | " " " " Washer |
| 1035 C | " " " " Screw Stud |
| 1519 E | " " " " Nut |
| 15171 | Oscillating Shaft Crank Slide Block complete, Nos. 226J, 1035C, 12424 and 15170 |
| 63534 | Presser Bar |
| 2062 | " " " Lifter |
| 15436 | " " " Hinge Stud |
| 448 AL | " " " " Set Screw |
| 2952 | " " " Lifting Bracket with 453AL |
| 453 AL | " " " " Set Screw |
| 290 E | " " " Screw Bushing |
| 2308 | " " " Spring |
| 2070 | " " " Washer |
| 263 J | Pressure Regulating Thumb Screw |
| 2996 | Shuttle Bobbin |
| 33941 | " " " Case |
| 15140 | " " " " Latch |
| 2973 | " " " " Lever |
| 2974 | " " " " Fulcrum Pin |
| 2975 | " " " " Spring |
| 592 E | " " " " Stop Screw |
| 15141 | Shuttle Bobbin Case Hinge, Nos. 2973, 2974 and 15140 |
| 7553 | " " " " Position Finger |
| 6523 | " " " " Finger |
| 33942 | Shuttle Bobbin Case complete, Nos. 591E, 592E, 2523, 2975, 7553, 15141, 15273 and 33941 |

| | | |
|--------|--|--|
| 2515 | Shuttle Body | |
| 591 F | " | Tension Regulating Screw |
| 15278 | " | " Spring |
| 63535 | " | 1 11/16 in. diam., Nos. 2515, 2996 and 33942 |
| *2542 | " | Driver |
| 2441 | " | " 2542 with two 462AL |
| 2049 | " | " Pin |
| 462 AL | " | " Set Screw |
| 63536 | " | Race Back |
| 2532 | " | " " Position Pin |
| 2535 | " | " " Spring |
| 648 J | " | " " Screw |
| 63537 | " | " Body with 11193 |
| 63538 | " | " Cap |
| 335 D | " | " " Screw |
| 63539 | " | " Cover |
| 63540 | " | " " 63539 with 63541 and two 26092 |
| 63541 | " | " " Bracket |
| 21516 | " | " " Hinge Pin |
| 26092 | " | " " Rivet |
| 63542 | " | " " Spring |
| 330 D | " | " " Screw |
| 11193 | " | " Latch Pin Steady Pin |
| 145 D | " | " Screw |
| 63543 | Shuttle Race complete, Nos. 330D, 648J, 2535, 21516, 63536 to 63538, 63540, 63542 and two each 335D and 2532 | |
| 2102 | Tension Disc | |
| 1560 C | " | Regulating Thumb Nut |
| 2970 | " | Releaser |
| 2269 | " | " Hinge Pin |
| 600 C | " | Screw Stud |
| 449 AL | " | " Set Screw |

| | |
|---------|--|
| 2103 | Tension Spring |
| 2105 | " Thread Guard |
| 2112 | Thread Retaining Disc with 2113 |
| 2113 | " " Steady Pin |
| 2114 | " " Spring |
| 2115 | " " Stud |
| 460 AL | " " Set Screw |
| 2111 | Thread Retainer Guide complete, Nos. 2112, 2114 and 2115 |
| 15275 | " Take-up Cam with 1293AL |
| *15433 | " " 15275 with 5700 and 1520E |
| 1293 AL | " " Position Screw |
| *15491 | " " Lever with 1322 |
| 50527 C | " " Hinge Screw |
| 1322 | " " Roller and Stud |
| 55645 | " " Spring |
| 2127 | " " Regulator Plate |
| 233 D | " " Adjusting Screw |
| *15404 | Trade Mark |
| 15405 | " " Rivet |